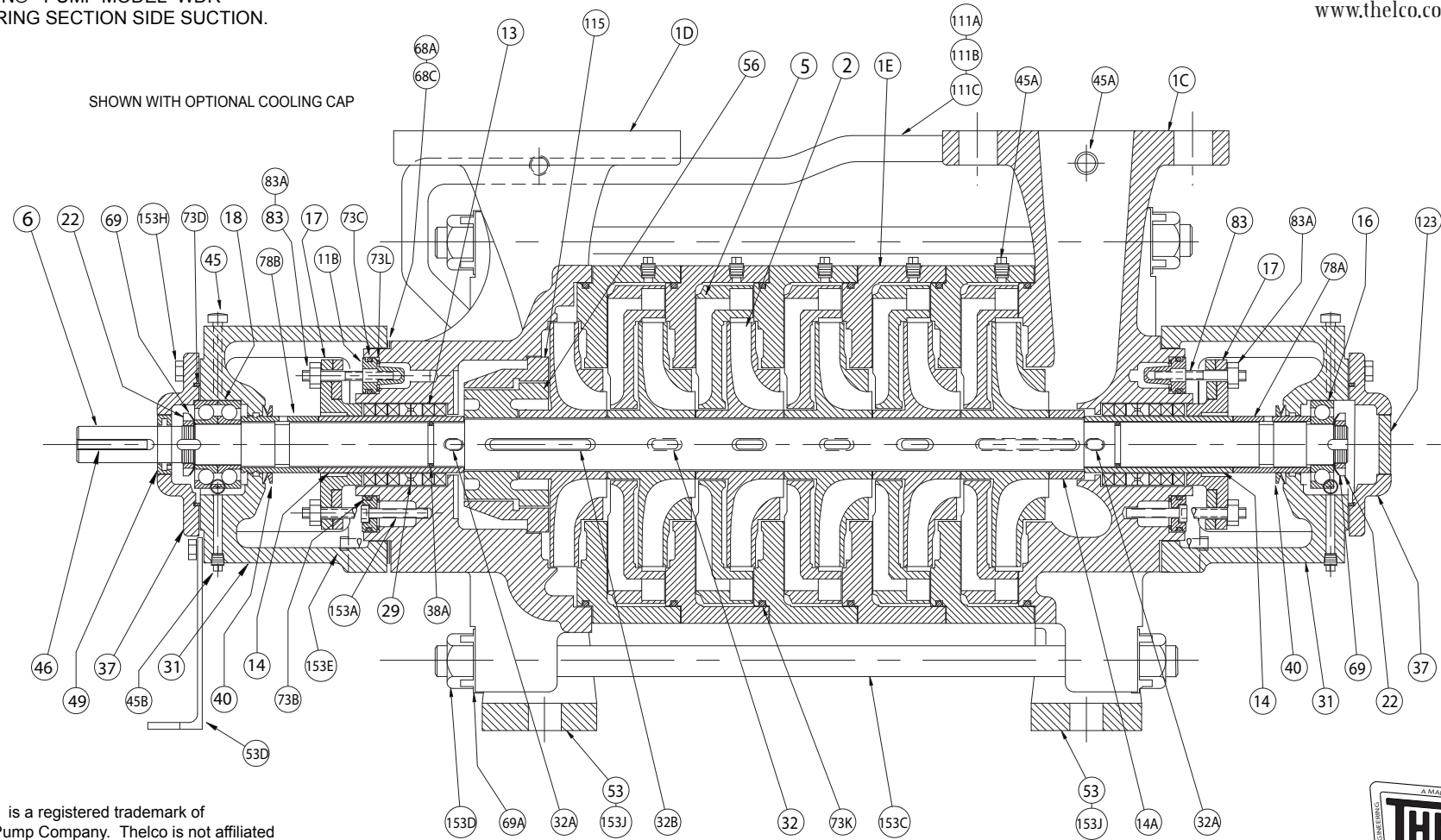


THELCO CUTAWAY DRAWING OF
 WORTHINGTON® PUMP MODEL WDR
 MULTISTAGE RING SECTION SIDE SUCTION.

Thelco Corporation Englewood, CO. USA
 www.thelco.com



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REFERENCE NUMBERS

1	C Casing, Suction	29	Lantern Ring Half	53D	Brg Housing Support Foot (optional)	83	Gland Stud
1	D Casing, Discharge	31	Bearing Housing	56	Balance Drum	83A	Gland Nut
1	E Casing, Interstage	32	Key, Impeller	68A	Shim Half (.010)	111A	Tubing (Balance)
2	Impeller	32A	Key, Sleeve	68C	Shim Half (.030)	111B	Male Connector
5	Diffuser	32B	Key, Impeller End	69	Bearing Lock Washer	111C	Tubing Fittings
6	Shaft	37	Bearing Cover	69A	Lock Washer, Tie Rod	115	Balance Ring
11B	Cooling Cap (optional)	38A	O-Ring (Sleeve)	73B	O-Ring, Cooling Cap (optional)	123	Dust Cover
13	Packing	40	V-Ring	73C	O-Ring, Cooling Cap (optional)	153A	Hex Socket Screw (optional)
14	Sleeve, Stuffing Box	45	Vent Cap	73D	Seal Ring, Thrust Bearing Cover	153C	Tie Rod
14A	Sleeve, Suction	45A	Pipe Plug	73K	O-Ring, Casing	153D	Nut, Tie Rod
16	Line Bearing	45B	Pipe Plug	73L	Cooling Cap Washer (optional)	153E	Cap Screw, Bearing Housing
17	Packing Gland (Split)	46	Key, Coupling	78A	Line Bearing Spacer	153H	Cap Screw, Bearing Cover
18	Angular Contact Bearing Set	49	Bearing Cover Bush (WD 4 & 8)	78B	Thrust Bearing Spacer	153J	Cap Screw, Casing Support
22	Bearing Lock Nut	53	Casing Support				