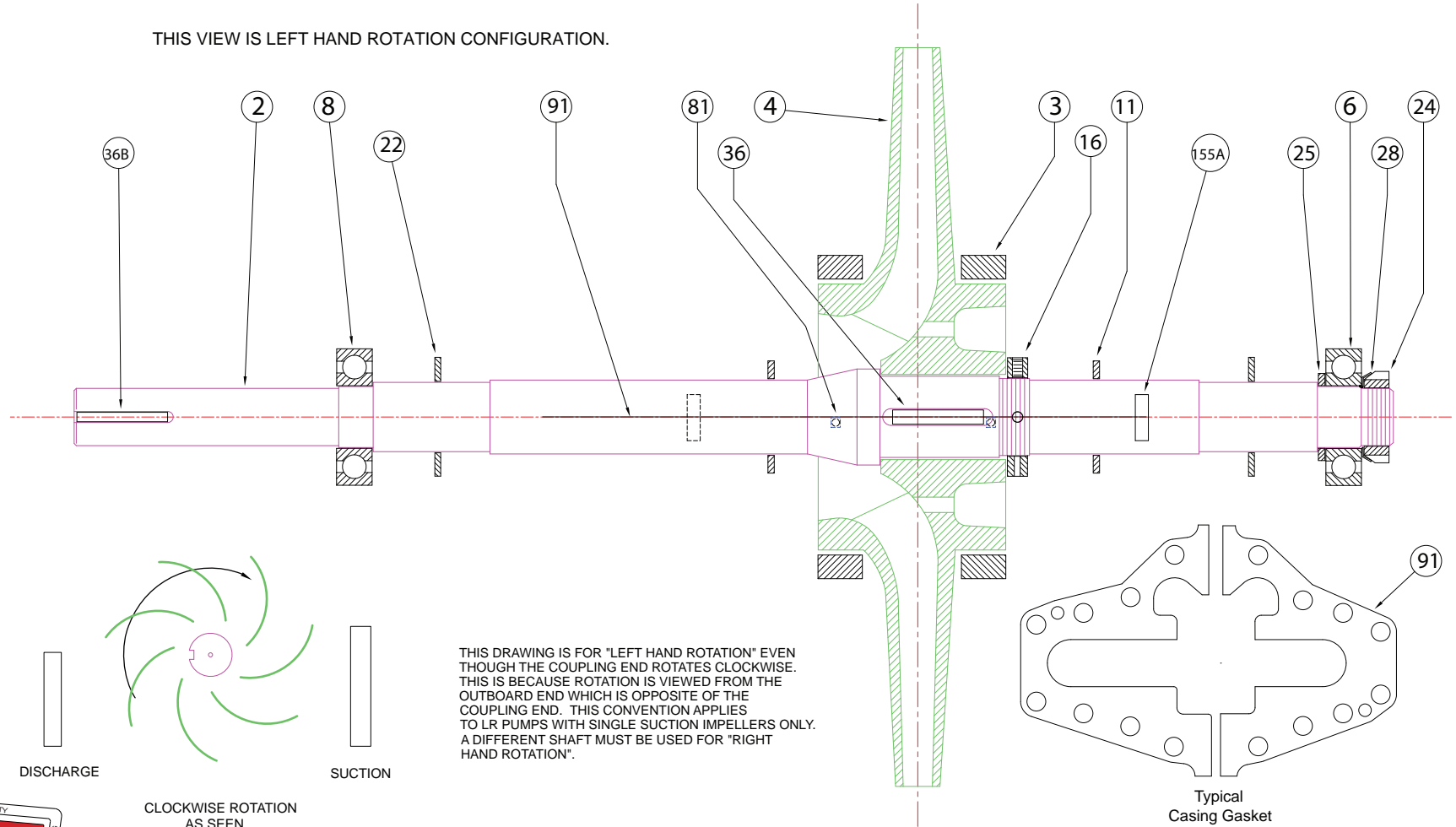


THELCO CUTAWAY DRAWING OF WORTHINGTON® SPLIT CASE PUMP ROTATING ASSEMBLY
SINGLE SUCTION IMPELLER, MODEL LR, SIZES; 2-1/2 LR-10, 2-1/2 LR-13 **

Thelco Corporation Englewood, CO. USA

www.thelco.com



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An Optional Impeller/Casing Double Ring Repair Set Available.

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April 2010

REFERENCE NUMBERS

| | | | | | | | |
|---|-----------------|----|----------------------------|----|--------------------------|------|----------------------------|
| 2 | Shaft | 8 | Line Bearing | 24 | Bearing Lock Nut | 36B | Coupling Key |
| 3 | Casing Ring (2) | 11 | Stuffing Box Bushing (2) * | 25 | Thrust Bearing Spacer ** | 81 | Set Screw, Casing Ring (2) |
| 4 | Impeller | 16 | Impeller Nut | 28 | Bearing Lock Nut Washer | 91 | Casing Gasket |
| 6 | Thrust Bearing | 22 | Deflector (2) | 36 | Impeller Key | 155A | Roll Pin (2) |

* Packed Box Only

** 2-1/2 LR-13 Only