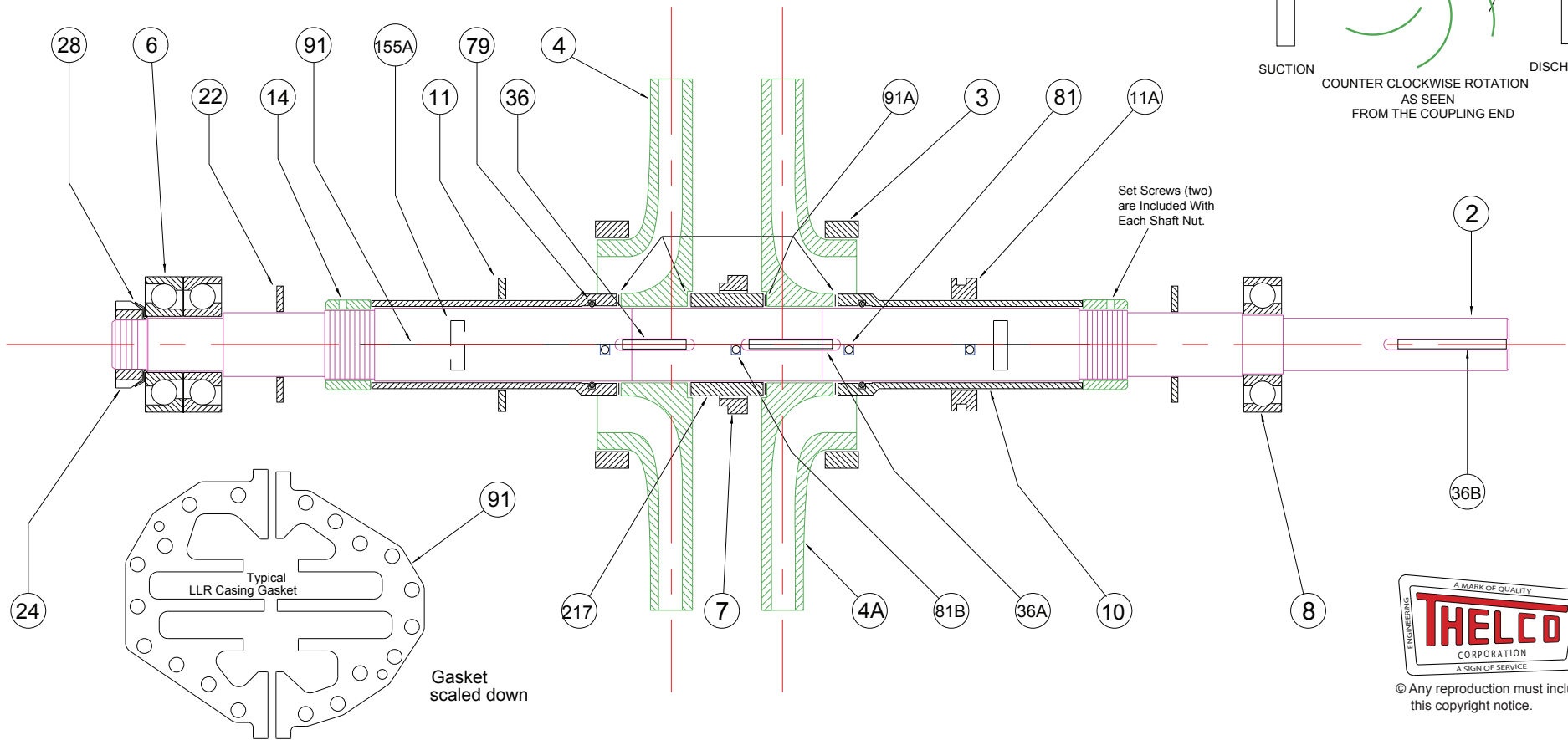
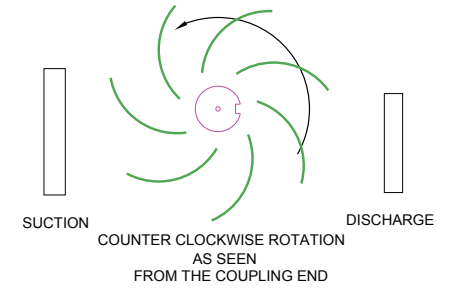


THELCO CUTAWAY DRAWING OF WORTHINGTON® SPLIT CASE PUMP ROTATING ASSEMBLY  
 MODEL LLR, SIZES; 2LLR-11, 3LLR-11, 4LLR-11.

Thelco Corporation Englewood, CO. USA  
[www.thelco.com](http://www.thelco.com)

IMPELLER ROTATION DOES NOT CHANGE WITH RESPECT TO SUCTION AND DISCHARGE. THE COUPLING END OR THE SHAFT GOES TO THE OTHER SIDE OF THE PUMP FOR ROTATION CHANGE



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REFERENCE NUMBERS

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March, 2010

2	Shaft	8	Line Bearing	24	Bearing Lock Nut	81	Set Screw, Casing Ring (2)
3	Casing Ring (2)	10	Shaft Sleeve (2)	28	Bearing Lock Nut Washer	81B	Set Screw, Intrstg Bush
4	Impeller (first stage)	11	Stuffing Box Bushing *	36	Impeller Key	91	Casing Gasket
4A	Impeller (second stage)	11A	Stuffing Box Throttle Bush	36A	Impeller Key	91A	Gaskets, Spacer / Sleeve (4)
6	Thrust Bearings (2)	14	Shaft Nut (2)	36B	Coupling Key	155A	Roll Pin (2)
7	Interstage Bushing	22	Deflector (2)	79	O-Ring, Shaft Sleeve (2)	217	Spacer Sleeve

\* Packed Box Only