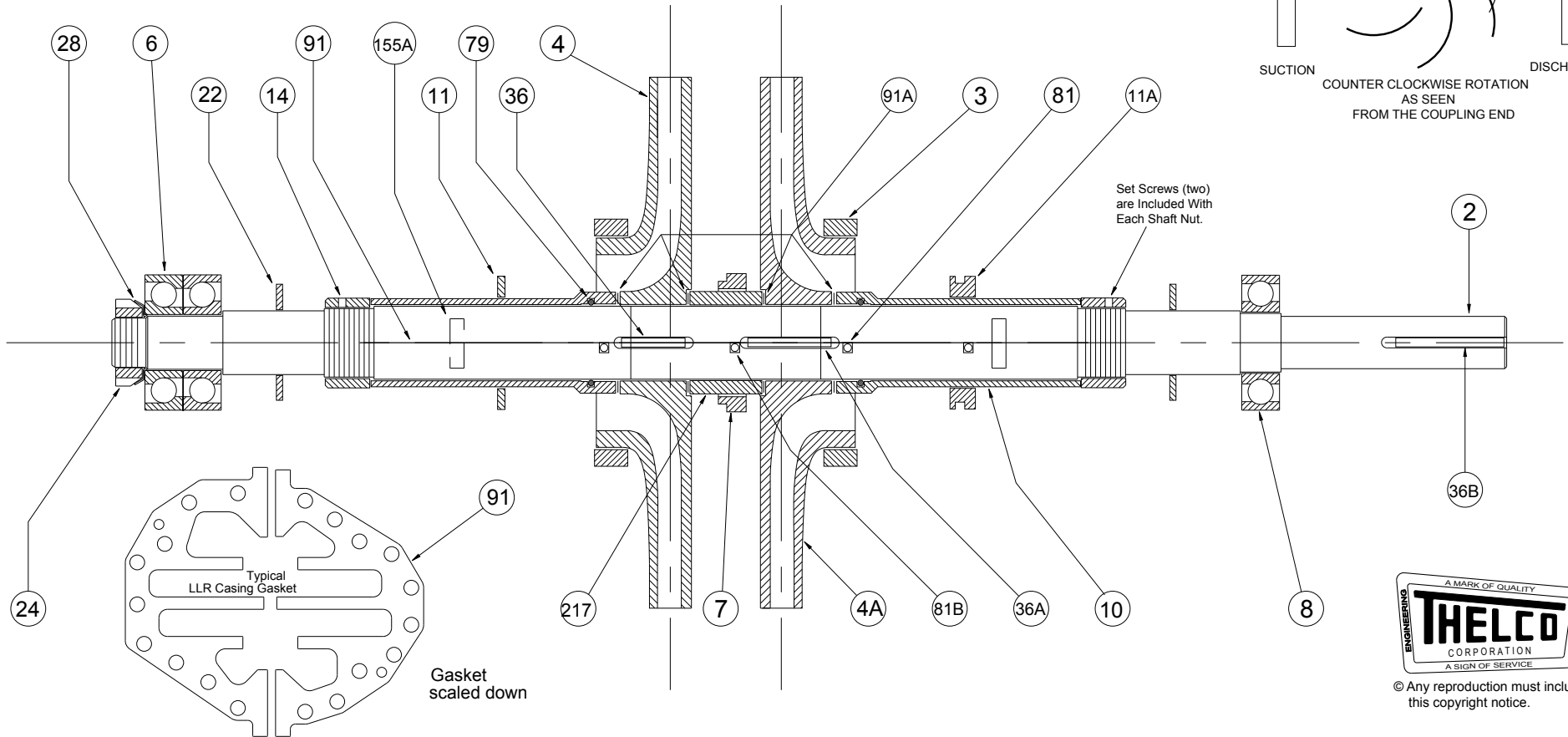
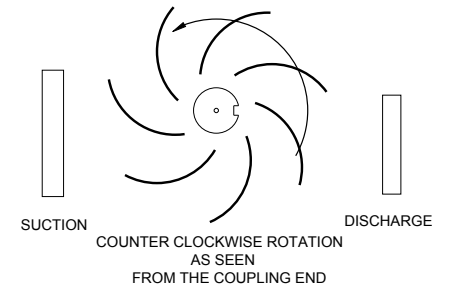


THELCO CUTAWAY DRAWING OF WORTHINGTON® SPLIT CASE PUMP ROTATING ASSEMBLY
 MODEL LLR, SIZES; 2LLR-11, 3LLR-11, 4LLR-11.

Thelco Corporation Englewood, CO. USA
 www.thelco.com

IMPELLER ROTATION DOES NOT CHANGE WITH RESPECT TO SUCTION AND DISCHARGE. THE COUPLING END OR THE SHAFT GOES TO THE OTHER SIDE OF THE PUMP FOR ROTATION CHANGE



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REFERENCE NUMBERS

2	Shaft	8	Line Bearing	24	Bearing Lock Nut	81	Set Screw, Casing Ring (2)
3	Casing Ring (2)	10	Shaft Sleeve (2)	28	Bearing Lock Nut Washer	81B	Set Screw, Intrstg Bush
4	Impeller (first stage)	11	Stuffing Box Bushing *	36	Impeller Key	91	Casing Gasket
4A	Impeller (second stage)	11A	Stuffing Box Throttle Bush	36A	Impeller Key	91A	Gaskets, Spacer / Sleeve (4)
6	Thrust Bearings (2)	14	Shaft Nut (2)	36B	Coupling Key	155A	Roll Pin (2)
7	Interstage Bushing	22	Deflector (2)	79	O-Ring, Shaft Sleeve (2)	217	Spacer Sleeve

* Packed Box Only

October, 2008