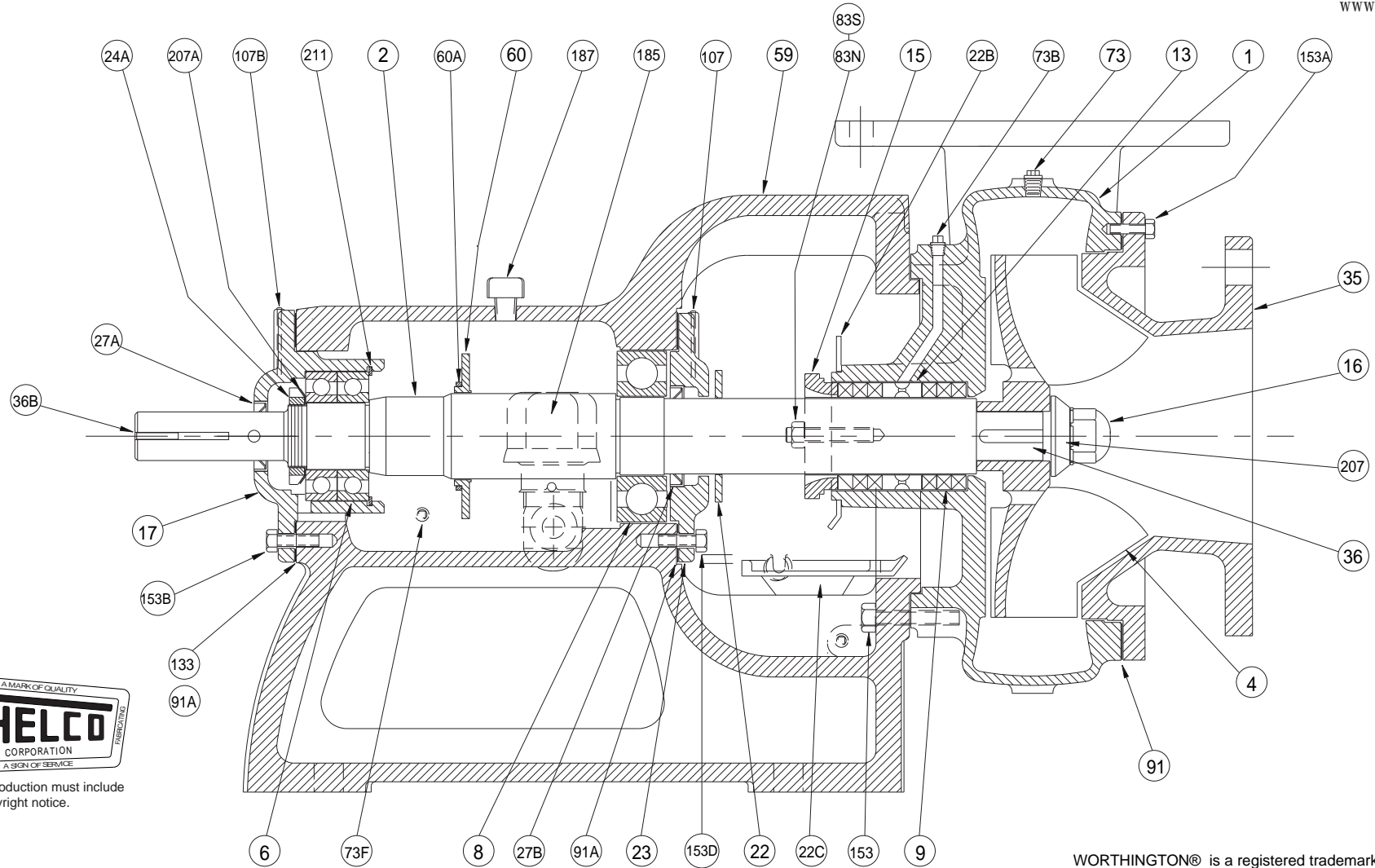


THELCO CUTAWAY DRAWING OF WORTHINGTON® TYPE CNG FRAME 4, OIL LUBE

Thelco Corporation Englewood, CO. USA

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REFERENCE NUMBERS

| | | | | | | | |
|----|--------------------|-----|---------------------|------|---------------------------|------|------------------------|
| 1 | CASING | 22B | DRIP LIP | 60A | COLLAR, FLINGER | 153 | BOLT, CASING - FRAME |
| 2 | SHAFT | 22C | DRIP PAN | 60 | OIL FLINGER | 153A | BOLT, SUCTION HEAD |
| 4 | IMPELLER | 23 | LINE BRG COVER | 187 | VENT CAP | 153B | BOLT, THRUST BRG COVER |
| 6 | THRUST BRG DBL SET | 24A | BEARING LOCK NUT | 185 | CONSTANT LEVEL OILER | 153D | BOLT, LINE BRG COVER |
| 8 | LINE BEARING | 27A | THRUST BRG LIP SEAL | 107 | GREASE FTNG BRG CVR | 91 | SUCTION HEAD GASKET |
| 9 | PACKING SET | 27B | LINE BRG LIP SEAL | 59 | BEARING FRAME | 91A | BEARING COVER GASKET |
| 13 | SEAL CAGE | 35 | SUCTION HEAD | 107B | GREASE FTNG BRG CVR | 207 | IMPELLER LOCK WASHER |
| 15 | PACKING GLAND | 36 | IMPELLER KEY | 83S | STUD, GLAND | 207A | BRG LOCK NUT WASHER |
| 16 | IMPELLER NUT | 36B | COUPLING KEY | 83N | NUT, GLAND STUD | 211 | SNAP RING, THRST BRG |
| 17 | THRUST BRG HOUSING | | | 15 | PIPE PLUG | | |
| 22 | LINE BRG SLINGER | | | 22B | DRIP LIP | | |
| | | | | 73B | PIPE CUNG VENT/DRAIN PLUG | | |
| | | | | 73F | PIPE PLUG | | |
| | | | | 91 | SUCTION HEAD GASKET | | |
| | | | | 133 | SHIM, .010 | | |

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